



# INSTALLATION INSTRUCTIONS

**Product: Exhaust Relocation Kit**

**Part Number: JKS8150**

**Applications: 2012-2018 Jeep Wrangler JK**

517-278-1226 • jks@sporttruckusainc.com • www.jksmfg.com  
491 W. Garfield Avenue, Coldwater, MI 49036

## Welcome

CONGRATULATIONS on purchasing this exhaust relocation kit from JKS Manufacturing. We are committed to providing you with the best products available and your satisfaction is our first priority.

PLEASE READ these Installation Instructions carefully, and save them for future reference, as they contain important installation and maintenance information.

## Important

***Designed for use on JK Wrangler models equipped with the 3.6L Pentastar engine.***

## Tools Required

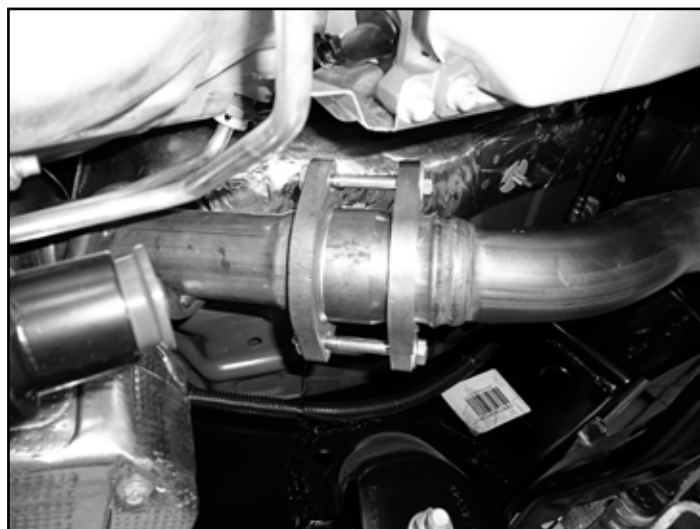
- Metric Wrench Set
- Pry Bar
- Torque Wrench

## Parts

	Description	QTY
A	Exhaust Extension - Driver side	1
B	Exhaust Extension - Passenger side	1
C	Bolt Pack 814	1
	<i>8mm x 65mm bolt</i>	2
	<i>8mm x 60mm bolt</i>	2
	<i>5/16" SAE washer</i>	4

## Installation Instructions

- ❑ 1. DISSASSEMBLY
  - Park vehicle on clean, flat, and level surface.
  - Make sure the exhaust has cooled. Do NOT work on the vehicle if the exhaust is hot.
  - Disconnect the two bolts that connect the exhaust flanges together in front of the transmission cross-member on both the driver and passenger side.
- ❑ 2. INSTALLATION
  - Place the two exhaust extension tubes side by side. Install the short tube in the driver's side. It will be necessary to pry the rear portion of the exhaust back to gain clearance for installation of the tube. Make sure that the extension is in line with the exhaust and straight.



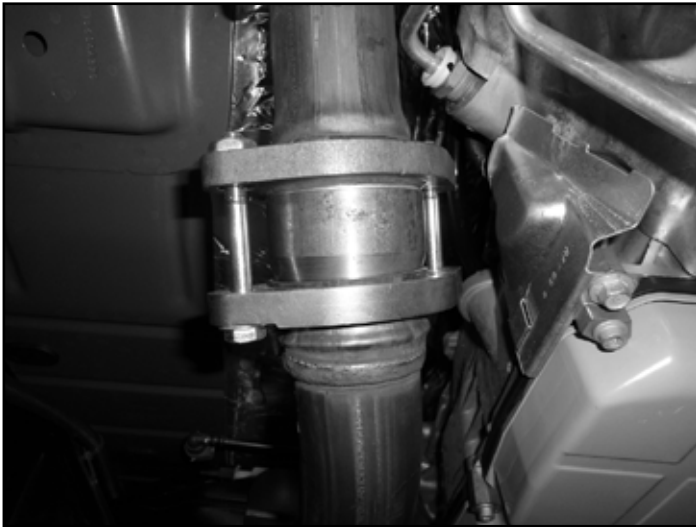
## Maintenance

- Attach with new 8mm x 60mm bolts and washers. Do NOT tighten at this time. Leave hardware loose.
- Install the longer passenger side extension tube, make sure that tube is in line and straight. Attach with new 8mm x 65mm bolts and washers.

Recheck hardware after 500 miles. Only check the hardware once the vehicle exhaust system has completely cooled down. Do not work on the exhaust if it is hot.

---

©2017 JKS Manufacturing, Inc & Aftermarketing, LLC  
Revision Date 11/21/2017



- Double check both sides to make sure that extensions are both in line with exhaust system and tighten 8mm hardware to 25 ft-lbs.
- Go to the rear of the vehicle and check the exhaust clearance to the sway bar. In some cases it is necessary to loosen the clamp as shown in Figure 3 and push the exhaust together to gain more clearance.

