

# **CRAWL**TEK R E V O L U T I O N

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## INSTALLATION INSTRUCTIONS

### BODY CLADDING - STEEL

#### JK40101 - 2 DOOR

FOR USE WITH ALL  
JK AND JKU MODELS FROM 2007-2018



CrawTek YouTube

PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING

2020-11-24

## WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06063	1	BODY CLADDING - DRIVER
06064	1	BODY CLADDING - PASSENGER
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	28	"5/16""-18 X 1"" BLACK STAINLESS STEEL FLAT SOCKET CAP SCREW
	4	"5/16""-18 X 1/2"" BLACK STAINLESS STEEL FLAT SOCKET CAP SCREW
	2	"5/16""-18 ZINC SERRATED HEX FLANGE NUT
	30	5/16"-18 .027-.150 LARGE FLANGE RIBBED NUTSERT STEEL

## TOOLS REQUIRED

SAFETY GLASSES

10MM WRENCH OR SOCKET

1/2" SOCKET OR WRENCH

3/16" ALLEN HEAD SOCKET

17/32" DRILL BIT

1/8" DRILL BIT

STEP BIT

HOLE PUNCH

PAINT MARKER

## FACTORY ROCK RAIL REMOVAL (IF EQUIPPED)

### STEP 1:

REMOVE (2) BOLTS UNDER EACH SIDE OF THE VEHICLE.

### STEP 2:

REMOVE (4) NUTS ALONG EACH PINCH SEAM.

### STEP 3:

REMOVE OEM ROCK RAILS.



## INSTALLATION OF THE BODY CLADDING

### STEP 4:

USING PAINTERS TAPE ALIGN THE BODY CLADDING UP ON THE VEHICLE ENSURING THE SAME GAP AROUND THE DOOR OPENS (APPROXIMATELY 3/16")

### STEP 5:

MARK CENTERS OF 2 HOLES AT THE FRONT AND BACK OF THE BODY CLADDING, AND DRILL PILOT HOLES.

### STEP 6:

REMOVE BODY CLADDING, DRILL TOP FRONT HOLE TO 3/8", DRILL REAR HOLE TO 17/32".

### STEP 7:

INSTALL 5/16" RIVET NUT IN REAR HOLE WITH A BEAD OF RTV AROUND THE RIVET NUT TO REDUCE THE CHANCE OF RUST.

### STEP 8:

INSTALL BODY CLADDING WITH 2 HOLES PREVIOUSLY PREPARED, USE PAINTERS TAPE WHERE NEEDED TO KEEP BODY CLADDING TIGHT TO BODY.

### STEP 9:

MARK CENTERS OF REMAINING HOLES, AND REMOVE BODY CLADDING.

### STEP 10:

INSTALL 5/16" RIVET NUT ON REMAINING HOLES, DO NOT FORGET TO USE RTV WHEN INSTALLING.

### STEP 11:

REPEAT ON OPPOSITE SIDE.

### STEP 12:

REINSTALL OEM ROCK RAILS IF REMOVED.





## **YOU'RE NOT DONE YET!**

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