



REQUIRED TOOLS

16mm Socket
18mm Socket
½ Drill Bit
Drill

Help of a Friend

KIT CONTAINS

Step Slider (Driver/Passenger)
M10 Nut Plate
M10 Hex Bolt
M10 Washer
M10 Lock Washer
M12 Hex Bolt
M12 Washer

QTY

1ea
4
4
4
4
1
1

PREPARE YOUR FRAME

REMOVE FACTORY/AFTERMARKET PARTS

Remove any factory or aftermarket parts that would prevent the Steps from installing/functioning properly.

REMOVE FACTORY BOLTS

With a 16mm socket, remove the 2 body mount nuts, from the center body mount, on each side of the vehicle.



With an 18mm socket, remove the bolt from the driver and passenger side tube crossmember located just below each mirror.



On the passenger side and with an 18mm socket, remove the center gas tank skid plate bolt.



MARK AND DRILL

MARK HOLES

Install the passenger side slider by sliding its forward bracket in between the crossmember and frame and into the body mount bracket. With a marker, mark the hole in the bracket located on the side of the frame. Remove the slider, and begin drilling this whole with a ½ " drill bit, or until the M10 Hex bolt can be inserted.



INSTALL YOUR SLIDERS

INSTALL THE DRIVER SIDE

Begin installing your sliders. Starting with the driver side, insert the forward bracket in between the tube crossmember and the frame, followed by inserting it into the body mount bracket. Loosely secure the step with the factory bolt and nuts.



INSTALL NUT PLATES

Each forward and rear bracket has a hole along the frame wall. Nearby each bracket is a larger frame hole. Insert a nut plate into the opening and orient it behind the bracket hole, while simultaneously threading the included M10 bolts and washers into it with a 16mm socket.



Insert the single M12 bolt and washer into the bottom of the rear most bracket with an 18mm socket. Tighten down each nut and bolt until the slider is tight against the frame.

INSTALL THE PASSENGER SIDE

Install the passenger side the same way as the driver side. The rear most bracket will reuse the gas tank skid plate bolt. Tighten down each bolt and nut until the slider is tight against the frame.

