

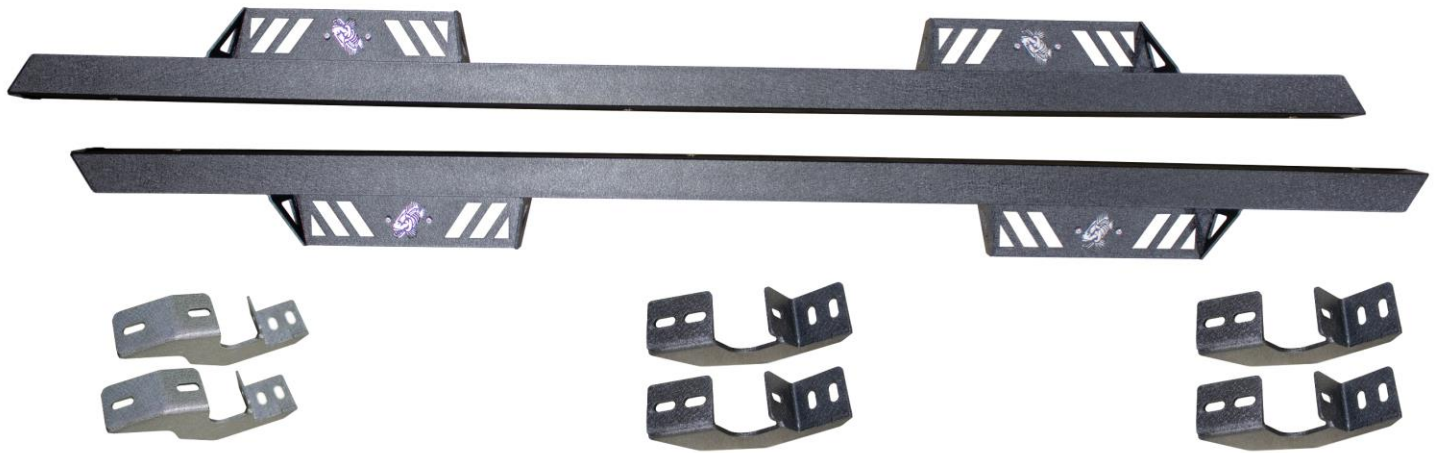


INSTALLATION INSTRUCTIONS

PART No.

FB21351

**Toyota 2nd & 3rd Gen Tacoma
Side Steps**



REQUIRED TOOLS

10mm Socket
13mm Socket

Help of a Friend

KIT CONTAINS

Side Steps (Left/Right)
M8 Hex 30mm Bolt
M8 Hex 20mm Bolt
Rear Brackets
Forward Brackets

QTY

1ea
24
6
4
2

2135100

1) PREPARE YOUR VEHICLE

If your vehicle has them, begin removing your factory side steps.



With a 10mm socket, remove the 6 bolts from each of your factory steps. You may need help from a friend.



2) ASSEMBLE THE RAILS

Begin assembling the rails with the included long and short bolts, and rounded Forward and flat Rear brackets. The rails require specific placement of the brackets and bolts. The 30mm longer bolts will always be installed on the underside of the rail, and with the short 20mm bolts being used on the side.



You can tell which rail is driver or passenger by our logo pointing toward the front of the vehicle.



Secure each bracket with a 13mm socket.

3) INSTALL

Loosely secure the steps to your vehicle with the remaining 12 30mm bolts in the factory step bolt points. Followed by shifting the steps around as desired. Secure them with a 13mm socket.

